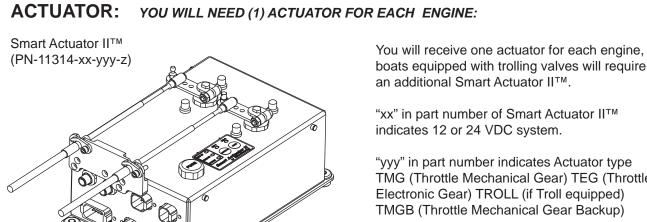


Complete Controls™ - Installation Instructions for Smart Actuator II™ Engine Controls

BASIC SYSTEM COMPONENTS



ACTUATOR: YOU WILL NEED (1) ACTUATOR FOR EACH ENGINE:

boats equipped with trolling valves will require an additional Smart Actuator II™. "xx" in part number of Smart Actuator II™

"yyy" in part number indicates Actuator type TMG (Throttle Mechanical Gear) TEG (Throttle Electronic Gear) TROLL (if Troll equipped) TMGB (Throttle Mechanical Gear Backup)

"z" in part number indicates PORT (P) STBD (S) CENTER (C) engine.

HANDHELD CONTROLS

(PN-11470-6-25-P pluggable)

Handheld Remote

Handheld

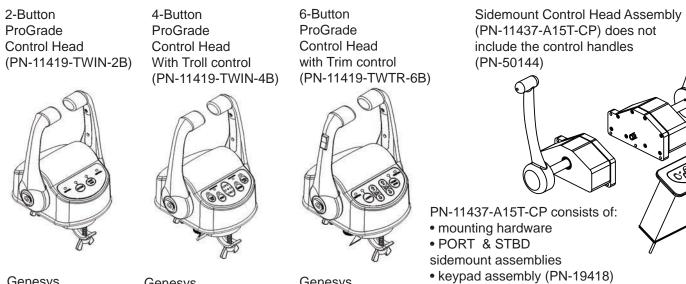
"Plug-in"

receptacle

(PN-11472-

TOPMOUNTCONTROL HEAD(S): **MAIN AND REMOTE STATIONS**

ALTERNATE CONTROL HEAD STYLES: SIDEMOUNT CONTROLS



Control Head

Control Head with Troll control (PN- 11420-TWIN-Tx)

with Trim control (PN- 11420-TWTR-x)

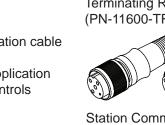
YOU CAN HAVE A MAXIMUM OF 5 REMOTE STATIONS FOR EACH SYSTEM:

CP Module (1 for each system)

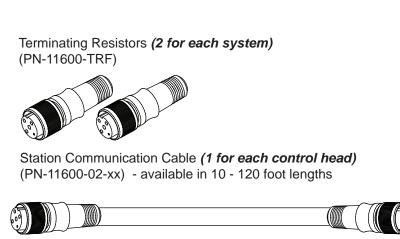
COMPONENTS & HARNESSES:

(PN-11315-xx) • Comes with 5' station cable (PN-11600-02-05)

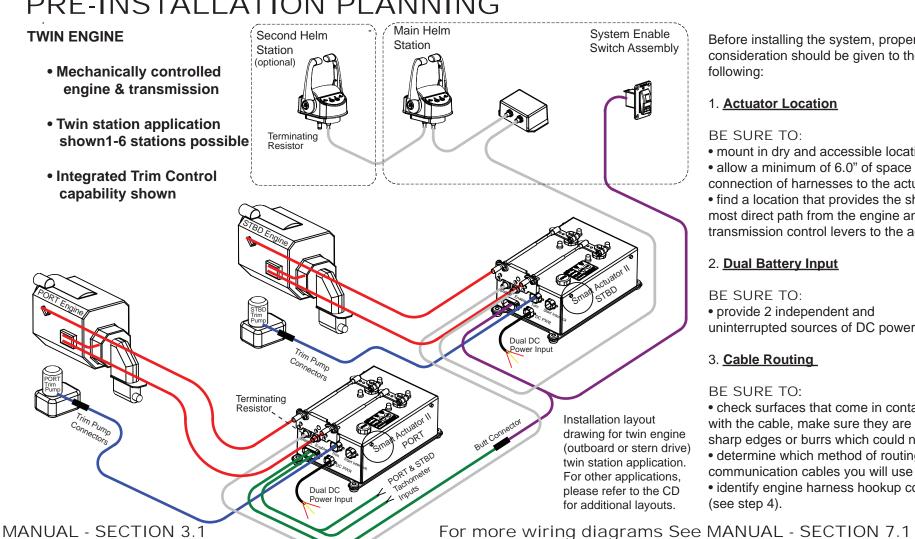
Not needed in application with sidemount controls



xx = application software







Before installing the system, proper consideration should be given to the

. Actuator Location

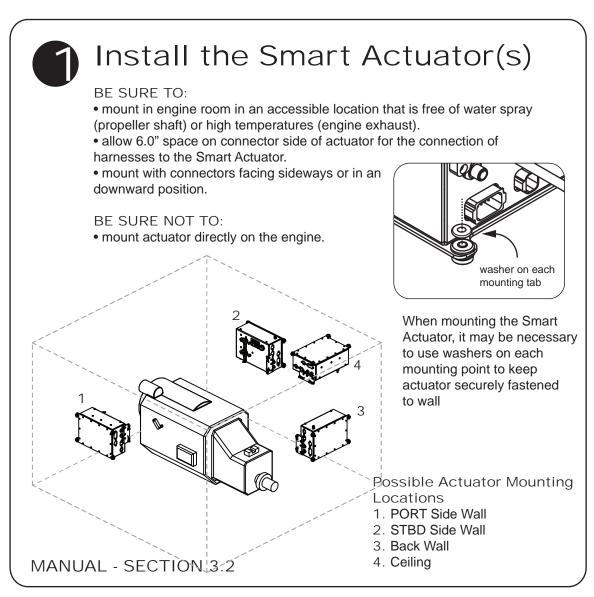
BE SURE TO: • mount in dry and accessible location. • allow a minimum of 6.0" of space for the connection of harnesses to the actuator. • find a location that provides the shortest, most direct path from the engine and transmission control levers to the actuator(s)

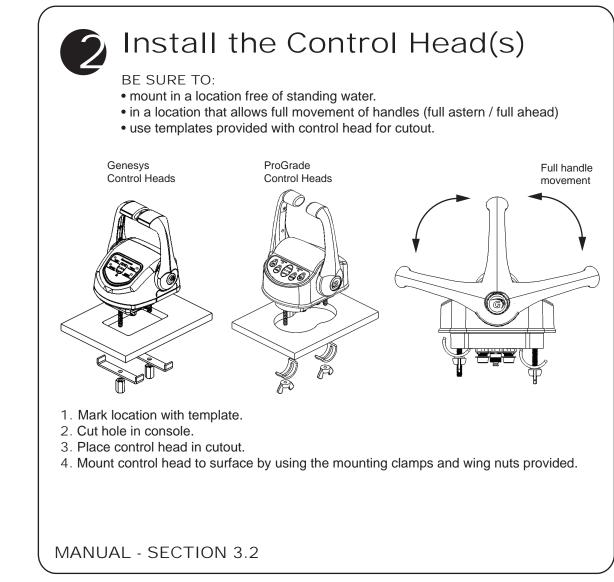
2. **Dual Battery Input**

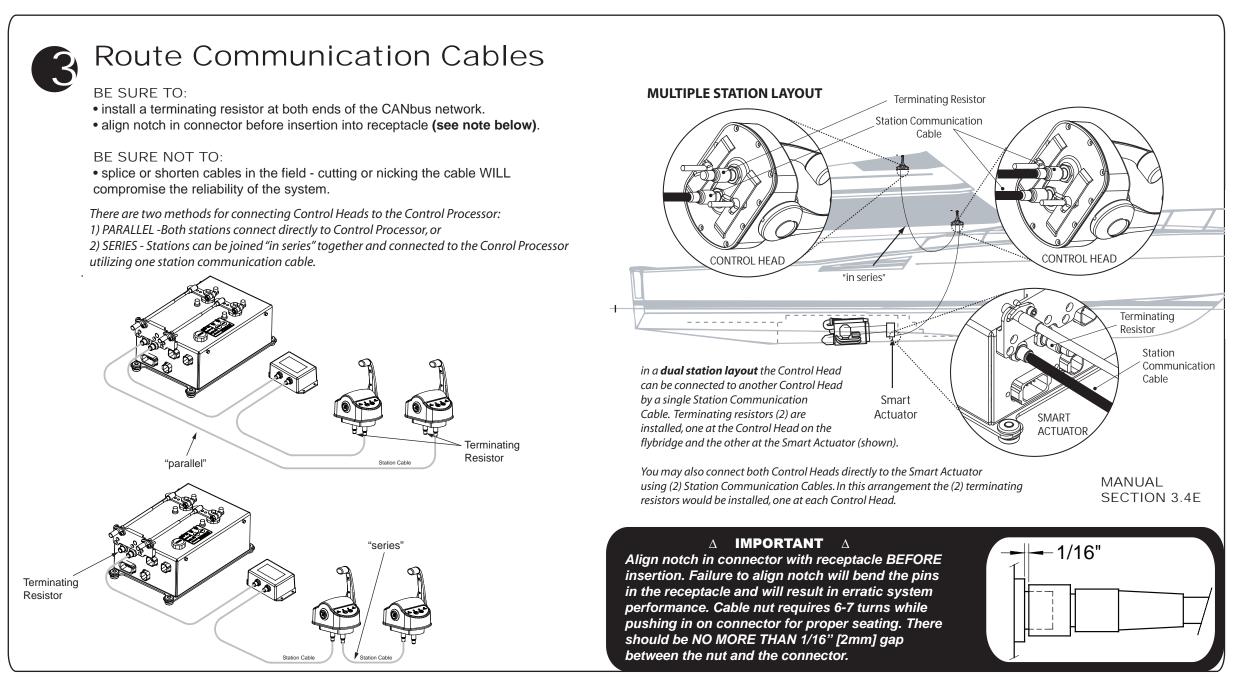
BE SURE TO: • provide 2 independent and uninterrupted sources of DC power

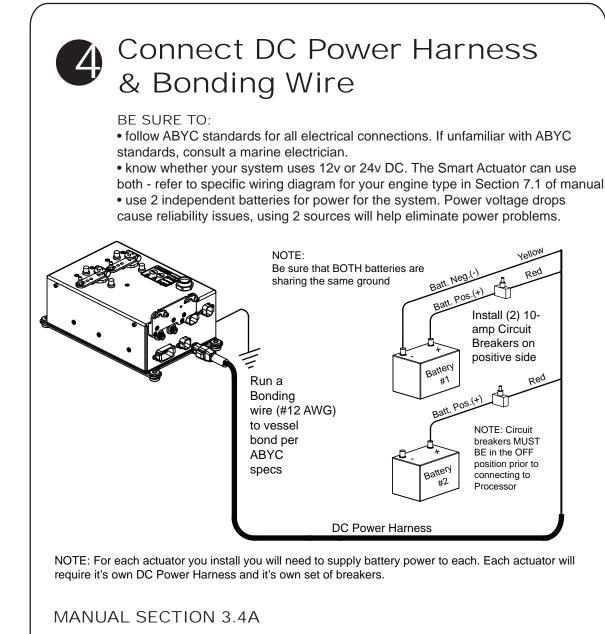
3. Cable Routing

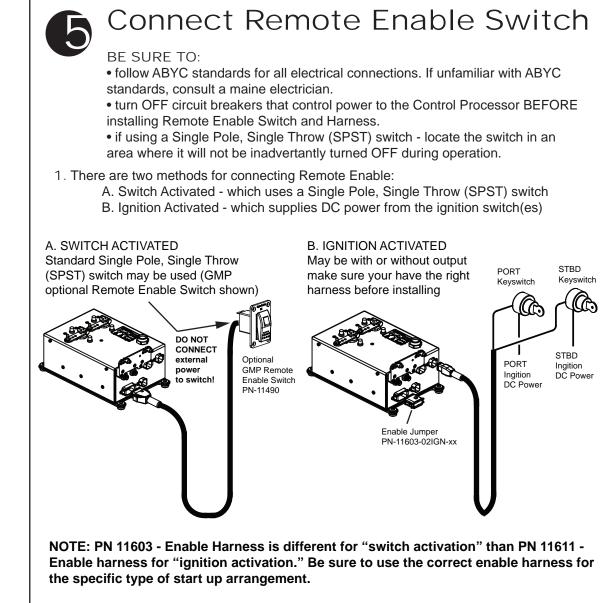
BE SURE TO: check surfaces that come in contact with the cable, make sure they are free of sharp edges or burrs which could nick the cable. determine which method of routing station communication cables you will use (see step 3). identify engine harness hookup connections (see step 4).



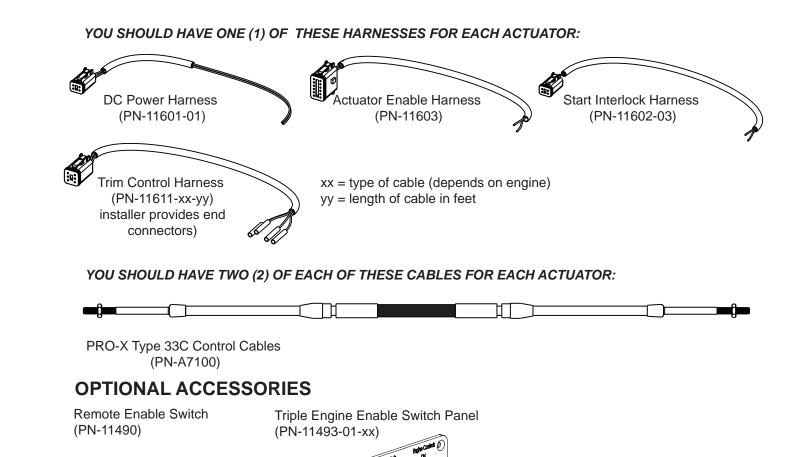


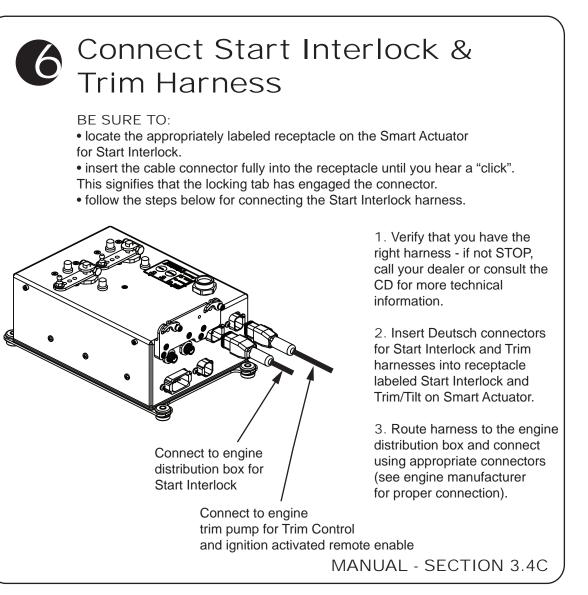


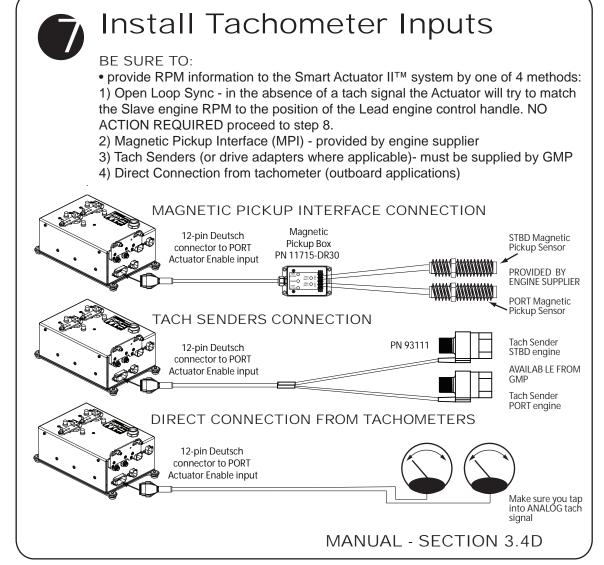


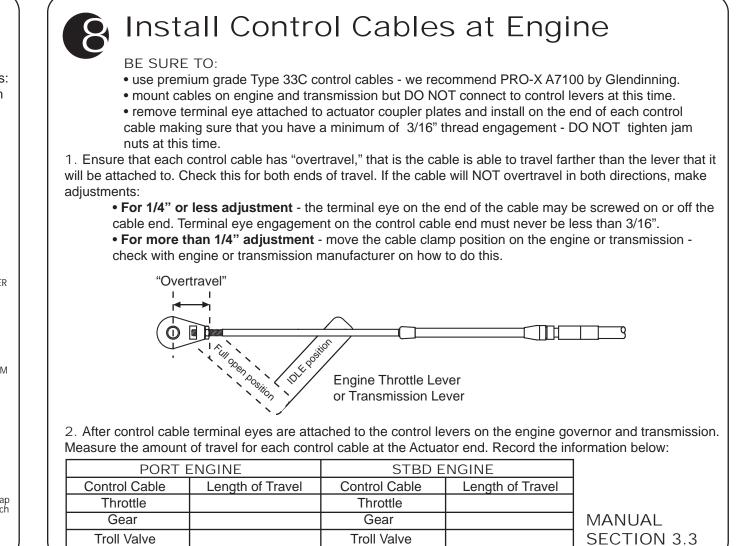


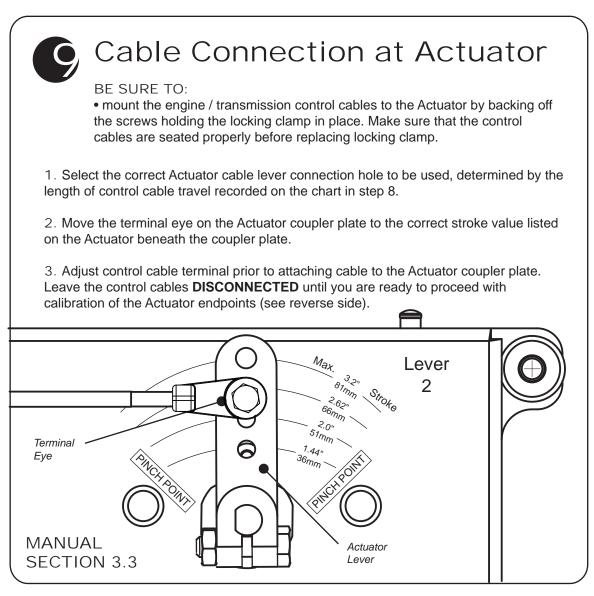
MANUAL SECTION 3.4B













740 Century Circle Conway, SC 29526 P: 843-399-6146 F: 843-399-5005

It is strongly recommended that the installer have a thorough understanding of the complete Manual prior to installation. To view the complete Manual, scan the QR Code below or visit our website.



www.glendinningprods.com/ complete-controls-docs



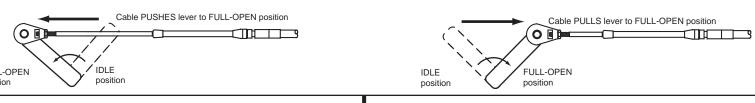
Installation IS NOT COMPLETE until endpoint calibration & verification is performed, see reverse side or consult the Manual - Section 4.0 For wiring diagrams, see Section 7.1



Complete Controls™ - System Test & Checkout / Troubleshooting Mode - Alarm Code Retrieval

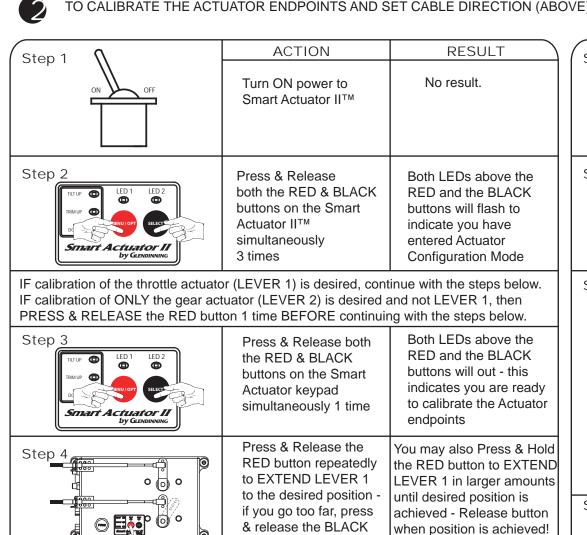
SMART ACTUATOR II™ ENDPOINT CALIBRATION INSTRUCTIONS:

DETERMINE THE DIRECTION OF TRAVEL FOR THE ENGINE THROTTLE AND TRANSMISSION CONTROL LEVERS FOR EACH ENGINE AND RECORD ON THE TABLE BELOW:



ENGINE THROTTLE L INCREASES I		TRANSMISSION GEAR LEVER MOVEMENT ENGAGES AHEAD Gear						
PORT Engine	STBD Engine	PORT Transmission	STBD Transmission					
PUSH OR PULL	PUSH OR PULL	PUSH OR PULL	PUSH OR PULL					

TO CALIBRATE THE ACTUATOR ENDPOINTS AND SET CABLE DIRECTION (ABOVE), FOLLOW THE STEPS BELOW:



button to RETRACT

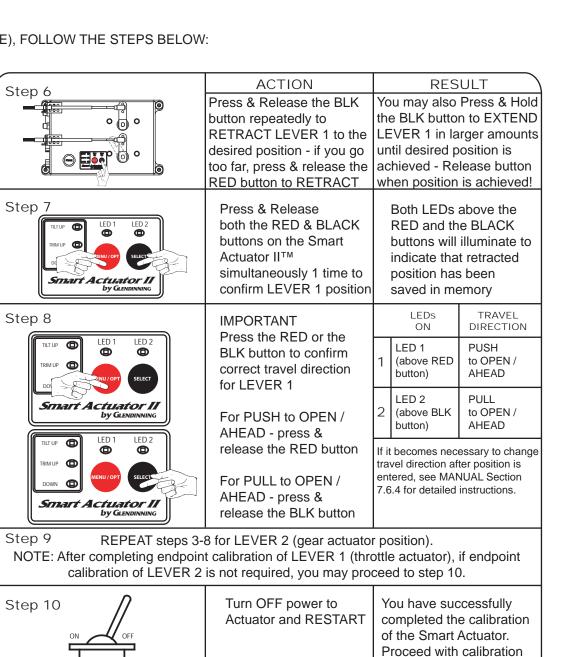
Press & Release both

button simultaneously

the RED & BLACK

LEVER 1 extended

1 time to confirm



DO NOT CONNECT PUSH / PULL CABLES TO THE ACTUATOR LEVERS PRIOR TO CALIBRATING ACTUATOR ENDPOINTS AND CABLE DIRECTION



verification (see right).

USE CAUTION: KEEP HANDS AWAY FROM MOVING COMPONENTS OF **ACTUATORS WHEN CALIBRATING ACTUATOR ENDPOINTS!**



▲ Vessels equipped with mechanical gears (outboards and I/O) leave the control system in "WARM" mode until the engines are running. Attempting to shift gears with the engines OFF may result in damage.

ENDPOINT CALIBRATION VERIFICATION:

& RELEASE Troll button on

Leave the control cable ends DISCONNECTED from the levers on the actuator. The throttle and gear cables will be moved manually to confirm that the actuator lever and control cable travel achieve the same position. For I/O and Outboard applications, it may be necessary to rotate the propeller when moving the gear cable. This will allow proper gear engagement and will assure full cable travel.

Upon completion of the Endpoint Calibration procedure, it is advisable that the operation of the Smart Actuator II™ system be inspected to verify that each engine throttle and transmission lever is being properly moved in the correct direction and through the full range of travel.

The following points should be kept in mind when verifying actuator position and operation:) Direction of travel - the location of engine idle and full throttle, gear ahead and astern, and troll valve lockup / slip hould be considered to ensure that the actuator is moving the engine and gear controls inthe appropriate direction. 2) Actuator endpoint - the actuator should move its associated control lever to the mechanical stop without placing undue strain on the control cable or control lever. 3) Control lever detent position - when positioning the gear lever or trolling valve lever, it may be helpful to disconnec

the push-pull cable from the lever and move the control lever independently from the system.

ACTION	RESULT					
With Actuator lever(s) in NEUTRAL position, check	Engine throttle lever should be in IDLE. Gear control lever should be in NEUTRAL. Troll valve (if equipped) should be at LOCKUP position.					
Move control head handle(s) to AHEAD detent position	Gear cable(s) can be moved to and matched with the AHEAD position of the Actuator lever(s). If not, recalibration is necessary.					
Move control head handle(s) to ASTERN detent position	Gear cable(s) can be moved to and matched with the ASTERN position of the Actuator lever(s). If not, recalibration is necessary.					
Move control head handle(s) to FULL AHEAD and FULL ASTERN position	Throttle cable(s) can be moved to and matched with the WIDE OPEN THROTTLI position of the Actuator lever(s). If not, recalibration is necessary.					
Move control head handle(s) to NEUTRAL position	Throttle cable(s) should be at IDLE position and transmission cable(s) should be at NEUTRAL position of the Actuator lever(s). Cable(s) SHOULD NOT be binding					
IF TROLL VALVE EQUIPPED, move control head handle(s) to NEUTRAL position(s) and PRESS & RELEASE Troll button on the keypad	Troll LED will illuminate indicating that Troll Mode is ON. Verify that Troll Actuator lever(s) have moved to Troll Valve Open position. Cable(s) SHOULD NOT be binding.					
IF TROLL VALVE EQUIPPED, move control head handle(s) to FULL THROTTLE position	Verify that Troll Actuator lever(s) have moved toward LOCKUP position, but NOT into LOCKUP position. Cable(s) SHOULD NOT be binding.					

After performing the Endpoint Calibration Verification, if you find that one actuator position needs to be changed, refer to the beginning of the Endpoint Calibration instructions (left) and follow the instructions to re-calibrate the actuator endpoints. This completes the Calibration procedure. The system is now fully operational and ready for use.

Record the second set of alternating Slow and Fast blinking LEDs by placing an

NEUTRAL position and PRESS | binding. Verify that NORMAL gear / throttle operation is now available from the

_			Α	LA	۱R	?[V	I C	O	U	N	Т	Cł	-	ιR	Т											blinking Mode.	LEC)s sh	ows t	he al	arm	count	- tha	ıt is
	Place	a m	nark i	in the	hove	as (ri	aht) ta	o corr	-esr	ond	with	the :	altern	atino	Slov	۸/		L	.EDs	s SL	_OW	BLIN	IKIN	IG	LE	Ds FAS	ТВ	LIN	KING) =	ALA	RM	COL	JNT
				ing LE										atirig	Olov	[4-buttor 2-buttor		AKE ORT N	SYI		WARM WARM	TRO		TAKE PORT N	SYNC N ACTIVE		ARM ARM	TROL STBD					
					_																	determ												
COUNT				INKINO TROLL STBD N			ST BLII WARM WARM		N N	LED:	s SLO	W BLI	NKING	LEC	S FAS	T BLII	VKING TROLL STBD N	COUNT	LEDS TAKE	SYNC	WARM	NKING			T BLIN	TROLL STBD N	LED	S SLC	WARM WARM	TROLL	TAKE	SYNC	Γ BLIN WARM	JKIN(
1	ORTN	ACTIVE	WARM	STBD N	PORT	NIACTIV	E I WARM	STBD	17	Ι.	ACTIVE	WARM	STBD N	PORT	ACTIVE	WARM	STBD N	33		ACTIVE	WARM	STBD N	PORT N	ACTIVE	WARM	STBD N G	PORT	NACTIVE	WARM	STBD N	PORT	ACTIVE	WARM	STBD
2		•			T				18		•			•				34		•				•		50		•			•			
3	•	•							19	•	•			•				35	•	•				•		51	•	•			•	•		
4			•						20			•		•				36			•			•		52			•		•			
5	•		•						21	•		•		•				37	•		•			•		53	•		•		•			
6		•							22		•	•		•				38		•	•			•		54		•	•		•			
7	•	•							23	•	•			•				39	•					•		55	•	•			•			
8				•					24				•	•				40				•		•		56				•	•			
9									25	•				•				41								57					•			
10		•							26					•				42		•				•		58				•	•			
11		•							27	•	•			•				43				•		•		59	•	•		•	•			
12			•						28				•	•				44				•		•		60				•	•			
13			•	•					29	•				•				45				•				61	•		•		•			
14		•	•						30		•			•				46				•		•		62		•		•	•			
15		•	•						31	•	•	•		•				47	•	•	•	•		•		63	•	•		•	•			
16									32									48																

The LED above the RED

button will illuminate to

indicate that extended

in memory

position has been saved

For more detailed information on Troubleshooting / Alarm Codes, refer to MANUAL - SECTION 6.0 by visiting our website www.glendinningprods.com/complete-controls-docs

L	LEDS SLOW BLINKING LEDS FAST BLINKING						T BLIN	IKING			
Χ	TAKE PORT N	SYNC ACTIVE	WARM WARM	TROLL STBD N	TAKE PORT N	SYNC ACTIVE	WARM WARM	TROLL STBD N	ALARM CODE DESCRIPTION		
									Detected multiple handles with the same handle ID at startup.		
									No handle connected at startup.		
									** Control Processor lost communication with Handle #1.		
									** Control Processor lost communication with Handle #2.		
_									** Control Processor lost communication with Handle #3.		
_									** Control Processor lost communication with Handle #4.		
_									Detected multiple actuators with the same actuator ID at startup.		
\dashv								-	Control Processor lost communication with actuator #1 (port throttle / gear). Control Processor lost communication with actuator #2 (stbd throttle / gear).		
\dashv									Control Processor lost communication with actuator #2 (stod trifottle / gear).		
\dashv									Control Processor lost communication with actuator #4 (port/stbd thout).		
\dashv									Control Processor lost communication with actuator #4 (poins to thindle / elec ger		
\dashv									Actuator #1 battery input below 10V / 19V.		
\dashv									Actuator #1 battery input above 17V / 32V.		
\neg									Actuator #1 - Port throttle exceeded 5A for more than 6 seconds.		
\neg									Actuator #1 - Port throttle can not reach commanded position.		
\neg									Actuator #1 - Port gear exceeded 5A for more than 6 seconds.		
\dashv								<u> </u>	Actuator #1 - Port gear can not reach commanded position.		
\dashv									Actuator #2 battery input below 10V / 19V.		
\dashv				-				-	Actuator #2 battery input above 17V / 32V.		
\dashv									· '		
_									Actuator #2 - Stbd throttle exceeded 5A for more than 6 seconds.		
_									Actuator #2 - Stbd throttle can not reach commanded position.		
_									Actuator #2 - Stbd gear exceeded 5A for more than 6 seconds.		
_									Actuator #2 - Stbd gear can not reach commanded position.		
_									Actuator #6 battery input below 10V / 19V.		
_									Actuator #6 battery input above 17V / 32V.		
4									Actuator #6 - Center throttle exceeded 5A for more than 6 seconds.		
_									Actuator #6 - Center throttle can not reach commanded position.		
									Actuator #6 - Center gear exceeded 5A for more than 6 seconds. Actuator #6 - Center gear can not reach commanded position.		

For more detailed information on Troubleshooting / Alarm Codes, refer to MANUAL - SECTION 6.0 by visiting our website www.glendinningprods.com/complete-controls-docs



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SYSTEM TEST & CHECKOUT

COMPONENT INSTALLATION CHECKS

Smart Actuator:

- Verify Actuator(s) is securely fastened to the boat structure.
- Verify electrical power connections: • Battery Negatives - Negatives from both batteries should be connected (not at Control Processor). It is vital that there be zero voltage potential between battery negative terminals. Battery negative terminals should be connected to bonding system. • Negative Lead - Negative wire from EEC system is connected to single battery negative.
 - Positive Leads Power should be connected from battery positive terminal or disconnect switch (battery side of switch) to CP via • Check that all battery connections are tight and verify that bonding wire is properly connected to bonding stud.
- Verify that all connectors are properly inserted into their recepticles (Station cables, Transmission harness, Throttle harness, and Trim narness (if applicable). DO NOT FORCE connectors into recepticles! All wires should be secured with tie-wraps along route.
- Verify that a terminating resistor is installed at each end of the CANbus network and that there is NO open station connector.

Control Head(s):

- Verify Control Head(s) are securely fastened to the boat structure
- Verify that Control handles have an unobstructed freedom of movement (full ahead and full reverse).
- Return all handles to NEUTRAL.
- Verify that a terminating resistor is installed at each end of the CANbus network and that there is NO open connector.

OPERATIONAL CHECKS

General Functions

NOTE: While performing system checks, verify that the "Check System" LED stays OFF. If it comes ON, the system is in Alarm Mode and alarm condition MUST be checked and corrected BEFORE proceeding.

- Verify at MAIN station various functions: Warm Up, Slow, Troll, and Sync.
- Verify the operation of the trim buttons on the control head handle and keypad.
- Transfer control to other control stations and verify proper operation of functions at each station.

- Move STBD control handle out of NEUTRAL position. Attempt to start engine (NOTE: Be prepared to immediately shutdown engine if start interlock has been wired incorrectly!).
- Engine should NOT start. If it does, start interlock has been wired incorrectly. Fix wiring and re-check.
- Move STBD control handle back to NEUTRAL position. After handle is moved to NEUTRAL position, then try to start engine. Engine
- Perform same check for PORT engine

To verify separate power inputs, turn ON individual breakers one at a time and verify that DC power (12 or 24 VDC) is supplied to the

Engine Room Checks:

Gear Operation - Verify that transmission levers are moving through their full range as you move control handles into and out of gear. Make sure that transmission shifts into appropriate direction (pushing handle forward causes forward boat motion, etc.).

Trolling Valve (if equipped):

TO CHANGE HANDLE ID:

QR code on reverse side for alarm code retrieval prodedure.

For other control head and keypad configurations, please visit website or scan

Move control handles to FULL ASTERN

Turn power ON to

Press & Hold the two center buttons

(SYNC & WARM) for approximately 2

Press & Release the SYNC button one

time to select Handle

Identifier Mode.

Enter Troll Mode and move handles to the forward detent - there should be little of NO propeller rotation. Rotation should increase as handle is pushed forward until Full-Lockup is achieved. Full-Lockup is verified by speed or transmission pressure.

Alarm Mode is indicated by all 4 lights on the **ALARM MODE:** keypad flashing simultaneously. if a system problem has been detected.

During operation , the system will continuously monitor system functions and will alert the operator When Alarm Mode is activated, the control system will STOP functioning. In the case of most alarm conditions, the control system will return to engine

IDLE and NEUTRAL gear on the transmission.

ON the TAKE LED will blink slowly

fast blinking every 4 seconds.

blinking LEDs will show the alarm code.

TO VIEW ALARM CODES: from MAIN STATION

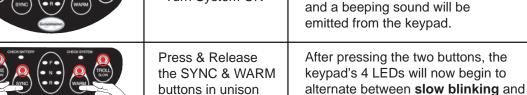
For other control head and keypad configurations, please visit website or scan QR code on reverse side for alarm code retrieval prodedure.

Enter Troubleshooting Mode:

If your keypad looks like this -

your system is in Alarm Mode

ON OFF	Turn System OFF	Check to see that the control head keypad LEDs are NOT illuminated. This is a visual indication that the system has been turned OFF.
NEUTRAL Keyrad	Move control station handles to FULL throttle positions	The Main station control head handles MUST be in the full throttle positions in order to enter Troubleshooting Mode.
CHECK SYSTEM CHECK SYSTEM		When the system has been turned





Turn System ON

three (3) times

	ACTION	RESULT
ATTENY OFFICE PRITERY OFFICE	Record the sequence of alternating slow and fast blinking LEDs on the Alarm Code chart (see right)	This first series of alternating blinking LEDs shows the alarm count - that is how many times the system went into Alarm Mode.
ATTERY CHECK SYSTEM	Press & Release the	When the SYNC button is pressed & released the next series of alternating

through the 16 most Record the alarm codes on the Alarm recent alarm codes Code chart (far right) and determine what the alarm codes are.

Delete Codes & Reset Count:

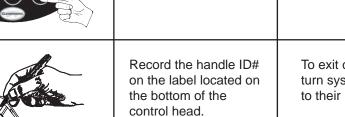
SYNC button to cycle

	ACTION	RESULT
OCCUMENTERY P OCCUMENTERY N N N MARKET	Press & Release the SYNC & WARM buttons simultaneously	This action deletes the alarm codes and resets the alarm count to zero. All LEDs will begin to flash to indicate alarm codes have been deleted. You may delete alarm count and alarm codes anytime after entering "Troubleshooting Mode".

Exit Troubleshooting Mode:

	ACTION	RESULT
ON OFF	Turn System OFF	You have now exited Troubleshootin Mode.
NEUTBAL NEUTBAL	Move control station handles to their NEUTRAL positions	You may now restart the system in Normal Run Mode.

ACTION		RESULT
Press & Release the	ID#	LEDs that are illuminated
SYNC button until the	1	TAKE
achieved - see the	2	SYNC
ID# and corresponding	3	TAKE & SYNC
illuminated.	4	WARM
	5	TAKE & WARM
	6	SYNC & WARM
Press & Release the WARM button one time.	n	This action stores your handle ID in nemory. All four (4) LEDs will begin to ash after ID is stored in memory.
	Press & Release the SYNC button until the desired handle ID is achieved - see the chart at the right for ID# and corresponding LED that will be illuminated. Press & Release the WARM button one	Press & Release the SYNC button until the desired handle ID is achieved - see the chart at the right for ID# and corresponding LED that will be illuminated. Press & Release the WARM button one



To exit control handle configuration mode, turn system OFF and return control handles to their NEUTRAL positions. control head.



Press & Release the

WARM button one time to enter Handle ID Configuration.

(fully on - no flashing).

The TAKE LED will be illuminated

The TAKE LED will begin to flash

All four LEDs will begin to flash.

The TAKE LED will begin to flash.

Follow these instructions if you get the "Detected

multiple handles with the SAME handle ID at