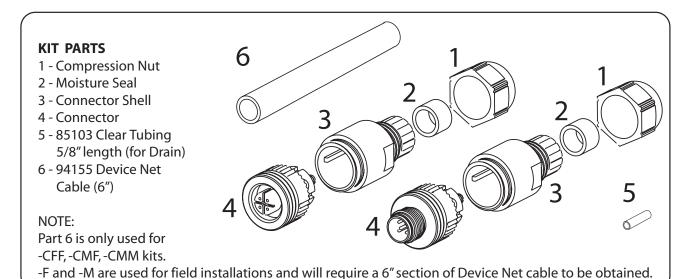
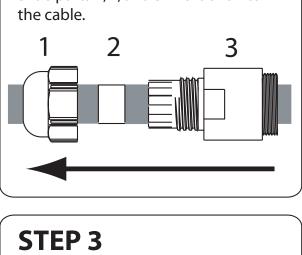


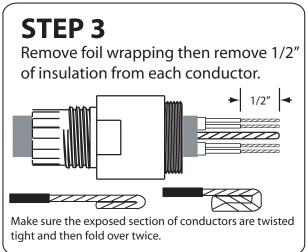
# TECHNICAL BULLETIN

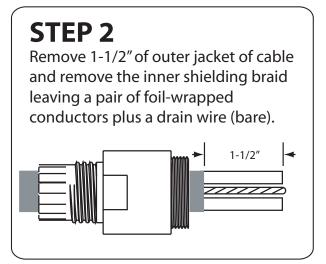
# 11600-CFF, 11600-CMF, 11600-CMM, 11600-M and 11600-F

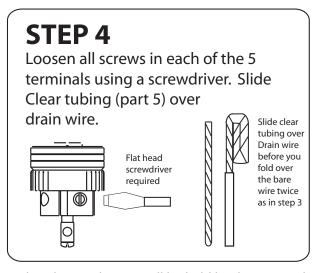


# STEP 1 Slide parts 1, 2, and 3 in order on to the cable. 3









NOTE: Folding over conductors twice is necessary to ensure that the conductors will be held by the terminal screws. Failure to fold over conductors twice will result in conductors coming out of terminals when pulled.

## STEP 5

Connect conductors to connector in the order instructed.

#### WIRING CONNECTIONS for MALE CONNECTOR:

Terminal #1 - Connect Drain Wire

Terminal #2 - Connect Red Wire

Terminal #3 - Connect Black Wire

Terminal #4 - Connect White Wire

Terminal #5 - Connect Blue Wire

Rear view of Male connector



## WIRING CONNECTIONS for FEMALE CONNECTOR:

Terminal #1 - Connect Drain Wire

Terminal #2 - Connect Red Wire

Terminal #3 - Connect Black Wire

Terminal #4 - Connect White Wire

Terminal #5 - Connect Blue Wire

Rear view of Female connector

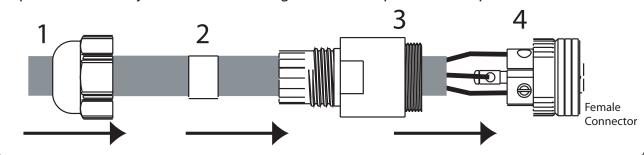


### NOTE:

Make sure that **NO strands** from the conductor connections are in contact with any other conductor or center post. Also, make sure that the clear tubing (part 5) **covers the drain wire completely**.

STEP 6

Slide part 3 up and screw into part 4 until tight. Slide part 2 into the end of part 3. Slide part 1 onto end of part 3 and tighten using a pair of pliers to hold the connector body (part 3) and an adjustable wrench to tighten the compression nut (part 1).



Most failures are the result of improper termination — conductors have come loose or are touching other conductors.

TO TROUBLESHOOT: use a DMM to check for continuity between pins on each end of the cable. Each pin will have continuity for the corresponding pin on the other end of cable — thus there should be continuity between pin 1 on both ends and no other pins.

