



# Cablemaster Motor Replacement Procedure

**Follow these instructions for replacing your Cablemaster motor**

## STEP 1: REMOVE RUBBER MOTOR COVER FROM OLD MOTOR

Remove the black rubber motor cover from the existing motor on your Cablemaster unit. Keep motor cover for installation on new motor.



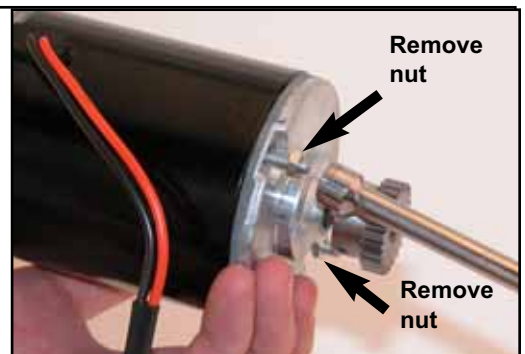
## STEP 2: REMOVE MOTOR MOUNTING BOLTS

Using a 5/16" hex socket wrench, remove the (2) 10/32 motor mounting bolts and remove the Cablemaster motor from the unit.



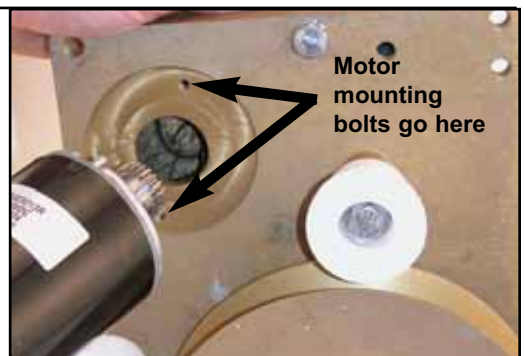
## STEP 3: REMOVE NUTS (2) FROM REPLACEMENT MOTOR

Remove the (2) 10/32 nuts from the new replacement motor. DO NOT REMOVE the motor mounting bolts from the new motor. *(NOTE: The nuts on the new / replacement motor are used to hold the motor together during shipping. Make sure that you hold the motor end plates to keep them from separating from the motor body.)*



## STEP 4: INSERT REPLACEMENT MOTOR INTO HOUSING

Insert the new replacement motor into the hole in the Cablemaster chassis, making sure to line-up the (2) 10/32 motor mounting bolts with the tapped holes in the chassis.



## STEP 5: TIGHTEN MOTOR MOUNTING BOLTS & REPLACE COVER

Using a 5/16" hex socket wrench, tighten the (2) 10/32 motor mounting bolts evenly, making sure that they are equally tight. Replace the black rubber motor cover removed from Step 1 on the new replacement motor. Test Cablemaster unit operation.



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